

# Work Order ID 73661

Monday, September 12, 2011 10:07:25 AM

Page 1

Item ID: D407-728-411

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube Protector

Start Date: 9/12/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 9/14/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 11-09-12

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-728-411 CHG001

Sulorly

For BG 11-9-14  
(2)

105

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Sulorly

SP 11-09-12

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sulorly

(x2)

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Item ID: D407-728-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Protector

Start Date: 9/12/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 9/14/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



| Sequence ID/<br>Work Center ID | Operation<br>Description  | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 120                            | Packaging   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |   |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo<br>Identify and pack for shipping as per PPP D407-728-411<br>Location: _____<br>□ PPP Rev: _____ | 0.00                 |         |        |              |               |               |                  |                |
| 130                            | QC21- Final Inspection - Work Order Release   | 0.00                 |         |        |              |               |               |                  |                |
| QC                             |   |                      |         |        |              |               |               |                  |                |
| Quality Control                | Memo  | 0.00                 |         |        |              |               |               |                  |                |

11/9/14 [Signature]

11/9/14 [Signature]

MF  
11-09-14

# Picklist Print

Monday, September 12, 2011 10:07:21 AM

Page 1

Work Order ID: 73661

Parent Item: D407-728-411

Parent Item Name: Skidtube Protector



Start Date: 9/12/2011

Required Date: 9/14/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 05.10.19 New issue KJ/ECU

| Component Item ID/<br>Item Name    | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| AN960JD10L<br>Washer               | NAS1149D0332J          | Purchased     | No          |                     |                  | 110             | Each               | 0.0000         | 28          | 56           |               |                |        |
| D3340-13<br>Aft Skidtube Protector |                        | Manufactured  | No          |                     |                  | 110             | Each               | 0.0000         | 1           | 2            |               |                |        |
| D3340-7<br>Fwd Skidtube Protector  |                        | Manufactured  | No          |                     |                  | 110             | Each               | 0.0000         | 1           | 2            |               |                |        |
| MS27039-1-08<br>Screw              |                        | Purchased     | No          |                     |                  | 110             | Each               | 852.0000       | 28          | 56           |               |                |        |

## Location

ST291

## Loc Qty

852

## Loc Code

115108

152

117423

300

118378

400

56x

SP 11-09-12

73662

73663

SP 11-09-12

m117087

56x

# 8 **REFERENCE ONLY**

IIN-D407-728

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**206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and  
206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES**

| Qty<br>-311 | Qty<br>-411 | Qty<br>-313 | Qty<br>-413 | Qty<br>-315 | Qty<br>-415 | Part Number   | Description                                    |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|--|
|             |             |             |             |             |             |               | 206 L/L1/L3/L4 LOW GEAR & 407<br>HIGH/LOW GEAR |
| X           |             |             |             |             |             | D407-728-311  | REPLACEMENT WEARPAD KIT                        |
|             | X           |             |             |             |             | D407-728-411  | SKIDTUBE PROTECTOR KIT                         |
|             |             |             |             |             |             |               | 206 L/L1/L3/L4 HIGH GEAR                       |
|             |             | X           |             |             |             | D206-728-313  | REPLACEMENT WEARPAD KIT                        |
|             |             |             | X           |             |             | D206-728-413  | SKIDTUBE PROTECTOR KIT                         |
|             |             |             |             |             |             |               | 206 L/L1/L3/L4 & 407 FLOAT GEAR                |
|             |             |             |             | X           |             | D407-728-315  | REPLACEMENT WEARPAD KIT                        |
|             |             |             |             |             | X           | D407-728-415  | SKIDTUBE PROTECTOR KIT                         |
| 5           |             | 6           |             | 7           | 1           | D3339-3       | CENTER WEARPAD                                 |
| 1           |             |             |             |             |             | D3339-5       | FORWARD WEARPAD                                |
|             |             | 1           |             | 1           |             | D3339-7       | LONG FORWARD WEARPAD                           |
| 1           |             |             |             | 1           | 1           | D3339-9       | AFT WEARPAD                                    |
|             | 1           |             |             |             |             | D3340-7       | FORWARD SKIDTUBE PROTECTOR                     |
|             | 1           |             |             |             |             | D3340-13      | AFT SKIDTUBE PROTECTOR                         |
|             |             |             | 1           |             | 1           | D3340-15      | CENTER SKIDTUBE PROTECTOR                      |
|             |             |             | 1           |             |             | D3340-17      | AFT SKIDTUBE PROTECTOR                         |
|             |             |             | 1           |             |             | D3340-19      | CENTER SKIDTUBE PROTECTOR                      |
|             |             |             |             |             | 1           | D3340-21      | AFT SKIDTUBE PROTECTOR                         |
|             |             |             |             |             | 1           | D3340-25      | FORWARD SKIDTUBE PROTECTOR                     |
| 28          | 28          | 38          | 38          | 46          | 46          | MS27039-1-08  | SCREW  |
| 28          | 28          | 38          | 38          | 46          | 46          | AN960JD10L    | WASHER   |
|             |             |             |             | 8           | 8           | NAS1330C3K116 | BLIND INSERT                                   |

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